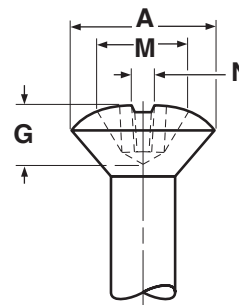
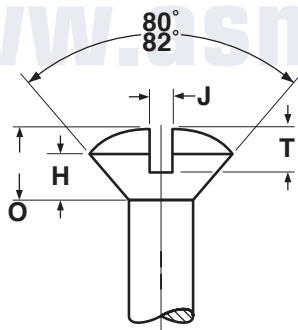




ROUND HEADS FOR WOOD SCREWS

ASME B18.6.1

Nominal Size	A		H		J		T		M		G		Phillips Driver Size	
	Head Diameter		Height of Head		Width of Slot		Depth of Slot		Dimensions of Recess					
									Diameter		Depth			Width
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min		Min
2	.162	.146	.069	.059	.031	.023	.048	.037	.114	.101	.064	.042	.018	1
4	.211	.193	.086	.075	.039	.031	.058	.044	.130	.117	.083	.063	.019	1
5	.236	.217	.095	.083	.043	.035	.063	.047	.154	.141	.074	.046	.027	2
6	.260	.240	.103	.091	.048	.039	.068	.051	.162	.149	.084	.056	.027	2
7	.285	.264	.111	.099	.048	.039	.072	.055	.170	.157	.092	.066	.028	2
8	.309	.287	.120	.107	.054	.045	.077	.058	.178	.165	.101	.075	.030	2
9	.334	.311	.128	.115	.054	.045	.082	.062	.186	.173	.110	.084	.030	2
10	.359	.334	.137	.123	.060	.050	.087	.065	.195	.182	.119	.093	.031	2
12	.408	.382	.153	.139	.067	.056	.096	.073	.249	.236	.125	.099	.032	3
14	.457	.429	.170	.155	.075	.064	.106	.080	.265	.252	.142	.116	.034	3



OVAL HEADS FOR WOOD SCREWS

ASME B18.6.1

Nominal Size	A		H	O		J		T		M		G		Phillips Driver Size	
	Head Diameter		Height of Head	Width of Slot		Depth of Slot		Dimensions of Recess							
	Max	Min		Side Height	Total Height	Max	Min	Max	Min	Diameter		Depth	Width		
			Ref	Max	Min					Max	Min	Max	Min		Min
4	.225	.195	.067	.104	.084	.039	.031	.059	.049	.136	.123	.094	.077	.019	1
5	.252	.220	.075	.116	.095	.043	.035	.067	.055	.158	.145	.085	.061	.028	2
6	.279	.244	.083	.128	.105	.048	.039	.074	.060	.178	.165	.105	.080	.030	2
8	.332	.292	.100	.152	.126	.054	.045	.088	.072	.205	.192	.131	.106	.033	2
9	.358	.316	.108	.164	.137	.054	.045	.095	.078	.216	.203	.144	.119	.034	2
10	.385	.340	.116	.176	.148	.060	.050	.103	.084	.261	.248	.142	.118	.037	3
12	.438	.389	.132	.200	.169	.067	.056	.117	.096	.283	.270	.165	.140	.040	3