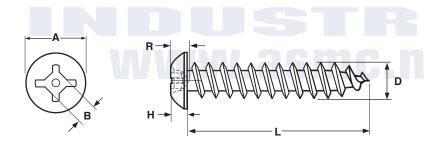
DEEP THREAD



Nominal Diameter	A Head Diameter		H Head Height		R Recess Depth (Square)		Recess Diam. (Square)	D Major Diameter		T Threaded Length		Torque (kg/cm)	Phillips Recess Size
	8	0.321	0.303	0.086	0.074	0.058	0.040	0.091	0.169	0.159	Full thread	2/3 thread	37
Tolerand	e on	e on Up to 5/8"				+0; - 0.03							
Lengt	th	Over 5/8 to 1.5"				+0; - 0.05							

Description	An externally threaded fastener with a head having a low rounded top, a recess that accomodates a cross or square recess, and a single I thread. The shank has a reduced diameter.								
Applications / Advantages	The deeper thread design offers greater resistance to pull-out forces as compared to standard wood screws. Popular use is in construction of drawer slides.								
Material	C1018 - 1022 case-hardened steel								
Surface Hardness	Vickers 450 HV minimum								
Case Depth	0.004" - 0.009"								
Torque	See values in above table								
Plating	See Appendix-A for plating information								