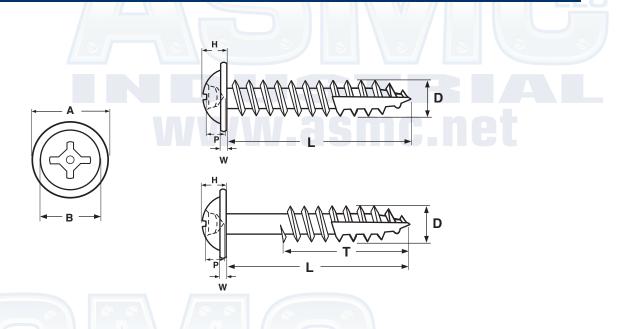
## **WOOD SCREWS**

## Large Round Washer Head w/ Phillips Recess

## **TYPE-17 DEEP THREAD**



| Lar                    |             | JND W | ASHER SQ            | UARE-PH          | ILLIPS               | RECES | ss Dei          | ер Тнр | READ              | Nood  | SCREW W         | /Type-17   | Рт.                    |
|------------------------|-------------|-------|---------------------|------------------|----------------------|-------|-----------------|--------|-------------------|-------|-----------------|------------|------------------------|
|                        | A           |       | w                   | В                | н                    |       | Р               |        | D                 |       | т               |            | Recess                 |
| Nominal<br>Diameter    | Was<br>Diam |       | Washer<br>Thickness | Head<br>Diameter | Total Head<br>Height |       | Recess<br>Depth |        | Major<br>Diameter |       | Threaded Length |            | Size<br>(Phillips<br>& |
|                        | Мах         | Min   | Ref                 | Ref              | Max                  | Min   | Max             | Min    | Мах               | Min   | L≤1"            | L > 1"     | Square)                |
| 8                      | 0.500       | 0.472 | 0.050               | 0.300            | 0.130                | 0.118 | 0.080           | 0.065  | 0.168             | 0.161 | Full thread     | 2/3 thread | #2                     |
|                        |             |       |                     | <b>CM</b>        |                      |       |                 |        |                   |       |                 |            |                        |
| Tolerance on<br>Length |             |       |                     |                  |                      |       | +0 / -0.05      |        |                   |       |                 |            |                        |

| Description               | An externally threaded fastener with a dome-shaped head and an integrally formed washer, a square socket recess that will also accomo-<br>date a standard Phillips driver, a shank with a reduced diameter and a single lead thread. The head is approximately 33% larger than that<br>of a typical round washer screw of the same nominal diameter. The shank has a reduced diameter and a chip cavity cut out where the final<br>several threads, ending at the tip. |  |  |  |  |  |  |
|---------------------------|--|--|--|--|--|--|--|
| Applications / Advantages | The deeper thread design offers greater resistance to pull-out forces. The chip cavity (or auger point) enables the fastener to drive – especially in denser woods – without pre-drilling a pilot hole. The extra large head (a) allows for precise adjustment when aligning multiple drawer fronts to one another, and (b) offers a greater bearing surface than a countersunk design.  |  |  |  |  |  |  |
| Material                  | C1022 case-hardened steel  |  |  |  |  |  |  |
| Surface Hardness          | Rockwell C 45 minimim  |  |  |  |  |  |  |
| Case Depth                | 0.004" - 0.009" S  |  |  |  |  |  |  |
| Torque                    | #8 Diameter: 35 kg/cm minimum  |  |  |  |  |  |  |
| Plating                   | See Appendix-A for plating information   |  |  |  |  |  |  |

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