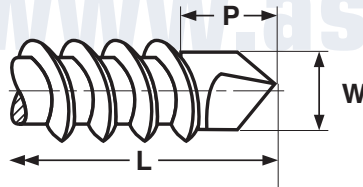


#1 Stitch Point,  
Spaced Thread

SELF-DRILLING



#1 STITCH POINT FOR TYPE-BSD SELF-DRILLING SCREWS

Nominal Diameter	Threads per Inch	W		P	
		Drill Point Width		Length of Drill Point	
		Max	Min	Max	Min
12	14	0.185	0.178	0.216	0.176
1/4	14	0.236	0.196	0.218	0.212
Tolerance on Length		Upt o 3/4" Incl.		Over 3/4" thru 1.5" Incl.	
		+0, -0.03		+0, -0.05	
				Over 1.5"	
				+0, -0.06	

<b>Description</b>	Head and thread dimensions are identical to a standard spaced thread drill screw. The stitch point is slightly shorter than the typical #1 drill point and may also have a taper.
<b>Applications/ Advantages</b>	The short stitch point screw is preferred when used with thin sheet metal because a spaced thread pattern is necessary to achieve the proper hold. Both the #12 And 1/4" diameters can be used with a sheet thickness of 0.028 to 0.120"
<b>Material</b>	AISI 1016 - 1024 or equivalent steel
<b>Finish</b>	Silver Ruspert finish is rated to resist salt-spray corrosion for up to 1,000 hours.