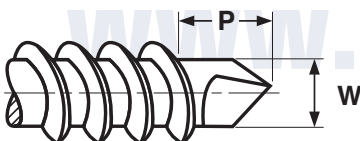


SELF-DRILLING

#1 Drill Point,
Spaced Thread

#1 DRILL POINT FOR TYPE-BSD SELF-DRILLING SCREWS

Nominal Diameter	Threads per Inch	W		P	
		Drill Point Width		Length of Drill Point	
		Max	Min	Max	Min
10	16	0.157	0.149	0.197	0.157
12	14	0.183	0.173	0.236	0.197
1/4	14	0.220	0.210	0.284	0.244

Description	A drill point that is 15 - 35% shorter than a #2 drill point of the same nominal diameter.
Applications/ Advantages	A #1 drill point is necessary in rare occasions when the nominal length of the entire fastener is so short that a standard #2 point would not allow for a sufficient number of threads to engage the material it has drilled.
Material	AISI 1016 - 1024 or equivalent steel